



RELEASED  
97/08/19 DS

NOTES: 1. MAT'L AISI 304 / 316 CRES  
.063 THICK



A 44 OK	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN	BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.	<b>DART</b>		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
	APPROVED	D=DIMPLE DGT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN HATTON					
REDRAWN FROM D 2012-109 JUNE 30/92 D RE	DESCRIPTION	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES BJ=MS2047AD BB=MS2042AD	DESIGN BRADLEY	96/3/31	TITLE BRACKET	CODE DWG NO D 2012-109	REV. A
	OF	GENERAL	LIMITS		STRESS	7			
	CHANGE	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS #44 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL .5 - 7742 5. HOLES PER AHO 10387	1 TOLERANCES — .XXX ± .030 XXX ± .010 2 W. 3 ANGLES 4 PARALLELISM .0025 5 ECCENTRICITY .005 MAX 6 SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CHECKED BRADLEY	92/6/8			
REPORT ALL DISCREPANCIES — DO NOT SCALE									